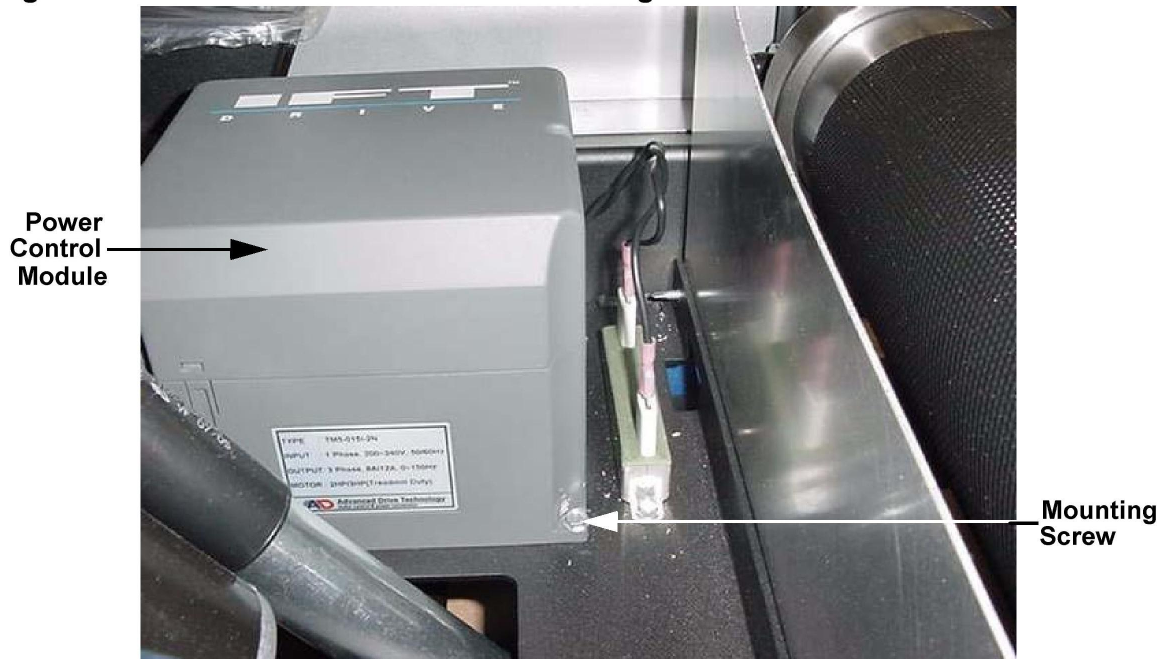


Procedure 6.3 - Replacing the Power Control Module

1. Set the treadmill's on/off switch in the "off" position and remove the AC line cord from the AC outlet.
2. Remove the treadmill's hood.
3. Disconnect the **COMM**, **INCLINE**, **INPUT**, **DB** and **OUTPUT** connectors from the power control module. See Diagram 5.3 and 5.4.
4. Remove the four screws that mount the power control module. See Diagram 6.3.

Diagram 6.3 - Power Control Module Mounting



5. Set the replacement power control module in its mounting position.
6. Fasten the power control module with the four screws removed in step 4.
7. Reconnect the **COMM**, **INCLINE**, **INPUT**, **DB** and **OUTPUT** connectors removed in step 3. The mating connectors on the power control module are polarized, therefore they can not be reconnected incorrectly.
8. Replace the treadmill's hood.
9. Thoroughly check the treadmill per Section 3.